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DOI: 10.17113/ft b.53.04.15.4160

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Screening of Xylanolytic *Aspergillus fumigatus* for Prebiotic Xylooligosaccharide Production Using Bagasse

Ana Flavia Azevedo Carvalho^{1,2*}, Pedro de Oliva Neto², Paula Zaghetto de Almeida²,
Juliana Bueno da Silva¹, Bruna Escaramboni² and Glaucia Maria Pastore¹

¹Department of Food Science, School of Food Engineering, State University of Campinas (UNICAMP),
Rua Monteiro Lobato 80, 13083-862 Campinas, SP, Brazil

²Department of Biological Sciences, School of Science and Letters, São Paulo State University (UNESP),
Rua Dom Antonio 2100, 19806-380 Assis, SP, Brazil

Received: March 8, 2015

Accepted: June 12, 2015

Summary

Sugarcane bagasse is an important lignocellulosic material studied for the production of xylooligosaccharides (XOS). Some XOS are considered soluble dietary fibre, with low caloric value and prebiotic effect, but they are expensive and not easily available. In a screening of 138 fungi, only nine were shortlisted, and just *Aspergillus fumigatus* M51 (35.6 U/mL) and *A. fumigatus* U2370 (28.5 U/mL) were selected as the most significant producers of xylanases. These fungi had low β -xylosidase activity, which is desirable for the production of XOS. The xylanases from *Trichoderma reesei* CCT 2768, *A. fumigatus* M51 and *A. fumigatus* U2370 gave a significantly higher XOS yield, 11.9, 14.7 and 7.9 % respectively, in a 3-hour reaction with hemicellulose from sugarcane bagasse. These enzymes are relatively thermostable at 40–50 °C and can be used in a wide range of pH values. Furthermore, these xylanases produced more prebiotic XOS (xylobiose and xylotriose) when compared with a commercial xylanase. The xylanases from *A. fumigatus* M51 reached a high level of XOS production (37.6 %) in 48–72 h using hemicellulose extracted from sugarcane bagasse. This yield represents 68.8 kg of prebiotic XOS per metric tonne of cane bagasse. In addition, in a biorefinery, after hemicellulose extraction for XOS production, the residual cellulose could be used for the production of second-generation ethanol.

Key words: lignocellulosic materials, xylooligosaccharides, xylanases, bagasse

Introduction

Currently, lignocellulosic waste is a topic of global studies, given that fossil fuel reserves are diminishing, the new agricultural frontiers are limited and the demand for food and biofuels is increasing by the growing world population (1). For these reasons, technology must advance to improve the use of agricultural and agroindustrial residues to obtain food and biofuel.

Xylans present in lignocellulosic materials have been studied for obtaining xylooligosaccharides (XOS) from

waste materials such as corncobs, rice hulls, olive pits, barley straw (2), tobacco stalk, cotton stalk, sunflower stalk, wheat straw (3) and sugarcane bagasse (4–6). Sugarcane bagasse is inexpensive, renewable and abundant source of XOS especially in the countries that produce ethanol and sugar from sugarcane. However, more research is necessary to improve the use of this residue.

Xylooligosaccharides are oligomers obtained from the hydrolysis of xylan extracted from lignocellulosic materials. These oligosaccharides are considered a new soluble

*Corresponding author: Phone: +55 18 3302 5848, extension 5716; E-mail: azevedocarvalho@gmail.com

dietary fibre due to their low caloric value and prebiotic effect (2). They behave as nondigestible oligosaccharides, *i.e.* they are not degraded in the stomach and thus reach the colon intact. XOS can beneficially affect humans by modulating the colon microbiota, especially bifidobacteria and lactobacilli (7). The addition of XOS to food has excellent physiological effects on the organism, including improvement of bowel function, calcium absorption, prevention of dental caries, protection against cardiovascular disease and reduction of colon cancer risks due to the formation of smaller chain fatty acids (8,9). In addition, they contribute to beneficial effects related to skin and blood, immunological action, antioxidant activities, anti-inflammatory and antiallergenic effects (1,10).

High quality XOS can be produced enzymatically using xylanases from a variety of microorganisms including: *Aspergillus*, *Thermoascus*, *Trichoderma*, *Streptomyces*, *Phanerochaetes*, *Chytridiomycetes*, *Ruminococcus*, *Penicillium*, *Fibrobacter*, *Clostridium*, *Pichia* and *Bacillus* (1,10–13). However, the search for more efficient xylanase-producing strains is necessary considering the production costs and low yields of production. These are the major problems of the use of enzymes for industrial applications.

Xylanases have attracted considerable attention not only for their potential application in lignocellulose hydrolysis and their bioconversion into sugars (14), but also for juice clarification, vegetable oil extraction, improvement of animal digestion, flour for baked goods, and bleaching paper pulp (15–17).

The use of residues like bagasse for growth of xylanase-producing microorganisms or substrate for enzymatic XOS production could decrease the costs of XOS (14, 18). Furthermore, the bioconversion of these substrates can help in the reduction of the environmental impact caused by the accumulation of waste (19).

The conditions for maximum production of xylanase are highly dependent on the microorganism, bioprocess and culture medium. *Cellulosimicrobium cellulans* produced only 0.7 U/mL of xylanase after 3 days in a culture medium containing sugarcane bagasse (18). *Penicillium janczewskii* cultured at 28 °C for 7 days in a medium with nine different agroindustrial wastes confirmed the influence of the substrate on xylanase production because the best substrate (15.4 U/mL) was wheat bran, followed by oat bran (5.8 U/mL), corn cobs (5.3 U/mL), barley grain (4.9 U/mL) and cane bagasse (3.1 U/mL) (20).

In this work, a method of fungal screening using sugarcane bagasse as the sole carbon source is developed focusing on the production of xylanases and xylooligosaccharides. The enzymes of the most promising cultures were evaluated in enzymatic reaction for XOS production using xylan from bagasse.

Material and Methods

Isolation and selection of xylanase-producing strains

Samples of sugarcane bagasse were collected in Assis municipality in the western state of São Paulo, Brazil. The collected material was resuspended in peptone water 0.1 % (by mass per volume) and aseptically plated on the cul-

ture medium. The optimal temperature for fungal growth on solid medium in Petri dishes was determined by incubation at 28, 35 and 40 °C for 120 h, in an incubator with a humidification system. The diameters of colonies were measured for assessment of growth after 1 to 3 days of cultivation.

The strains were isolated from sugarcane bagasse and maintained as stock cultures at 7 °C on potato dextrose agar (Acumidea, Lansing, MI, USA). Only the microorganisms that were the best producers of xylanases were identified in Chemical Biological and Agricultural Pluri-disciplinary Researcher Center (CPQBA), Campinas State University, SP, Brazil.

Methodology of strain identification

The strains were identified in four steps: (i) DNA extraction according to the protocol described by Raeder and Broda (21); (ii) amplification of the region ITS1-5.8S-ITS2 and the identified calmodulin gene was done directly by DNA extraction from the samples using PCR. The primers (synthetic oligonucleotides) used in PCR reactions were ITS-1 and ITS-4 (for the amplification of ITS region) and CF-1 and CF-4 (for the amplification of calmodulin gene); (iii) the amplified fragments (from primers ITS-1, ITS-4, CF-1 and CF-4) were purified and sequenced (automatic sequencer 3500XL series; Applied Biosystems, São Paulo, Brazil); (iv) the partial sequences of ITS and calmodulin gene obtained from different primers were assembled in a contig and compared with the sequences of GeneBank (Bethesda, MD, USA) and CBS (Utrecht, The Netherlands). The sequences were aligned using Clustal W program (22) and phylogenetic analysis was performed by MEGA program (23). The matrices of evolutionary distance were calculated using the model developed by Kimura (24) and the phylogenetic tree was made by applying neighbor-joining method (25).

The strains M51 and U2370 were identified as *Aspergillus fumigatus* and *Aspergillus fumigatus* Fresenius 1863, respectively. The strain *Trichoderma reesei* CCT 2768 was acquired from the culture collection named Tropical Culture Collection (CCT), André Tosello Foundation, Campinas, SP, Brazil. *Aspergillus fumigatus* M51 was deposited in CCT with the code CCT 7732.

Culture medium

The culture medium for the isolation of xylanolytic microorganisms was prepared with (in mass %): sugarcane bagasse 1.0, (NH₄)₂SO₄ 0.2, MgSO₄·7H₂O 0.01, K₂HPO₄ 0.1, KH₂PO₄ 0.1, yeast extract 0.01, micronutrient solution 0.1 (FeSO₄·7H₂O 0.1, MnSO₄·H₂O 0.005 and ZnSO₄ 0.02), and in % (by mass per volume) agar-agar 2 and chloramphenicol 0.018 and sterilised at 121 °C for 20 min.

Cultivation and enzyme production

Xylanases were produced by submerged fermentation (SmF) in Erlenmeyer flasks (250 mL) containing 50 mL of medium composed of sugarcane bagasse 3.0 % (by mass per volume) and (in mass %): (NH₄)₂SO₄ 0.2, MgSO₄·7H₂O 0.01, K₂HPO₄ 0.1, KH₂PO₄ 0.1, yeast extract 0.5 and micronutrient solution 0.1 (FeSO₄·7H₂O 0.1, MnSO₄·H₂O 0.005

and ZnSO_4 0.02) at pH=5.0. The culture medium was inoculated with 10^6 spores per mL counted by microscopy in a Neubauer chamber. The flasks were incubated at the optimal growth temperature with orbital shaking (model TE421; Tecnal, São Paulo, Brazil) at 180 rpm for 144 h. The biomass was separated by filtering through gauze and filter paper. The filtrate was used as a crude xylanase complex. Fermentations were carried out in triplicate.

Enzymatic activities

Two tests were performed to determine xylanase and β -xylosidase activities. Enzyme activity was assayed at 50 °C in a reaction mixture containing 0.1 mL of diluted crude enzyme and 0.65 mL of substrate solution in 0.25 M sodium acetate buffer, pH=5.0. The used substrate was 0.5 % (by mass per volume) birchwood xylan (Sigma-Aldrich, Darmstadt, Germany). The amount of reducing sugars was quantified by the dinitrosalicylic acid method (26). One unit (U) of xylanase activity was defined as the amount of enzyme that releases carbohydrates having a reducing power corresponding to 1 μmol of D-xylose from birch xylan per minute under assay conditions. When 4-nitrophenyl- β -D-xylopyranoside (PNPX) was used as a substrate, the β -xylosidase activity was measured in a mixture containing 0.25 mL of 100 mM sodium acetate, pH=5.0, 0.25 mL of 4 mM substrate solution, and 0.05 mL of crude enzyme. After 10 min of incubation at 50 °C the reaction was stopped by adding 2 mL of 2 M sodium carbonate, and the released *p*-nitrophenol was quantified spectrophotometrically at 410 nm. One unit (U) of β -xylosidase activity was defined as the amount of enzyme that releases 1 μmol of *p*-nitrophenol per minute in the reaction mixture (27).

Enzyme characterisation

Optimum pH and temperature for enzyme activity

A 2^2 full factorial design with four replicates at the midpoint was used to evaluate the influence of two different variables, temperature and pH. They were studied to determine their effect on xylanolytic activity of fungal crude enzymes. The xylanase activities (U/mL) were taken as dependent variables or response of the experimental design. To fit an empirical second-order polynomial model, a central composite design was used. The results were analysed by the response surface analysis using STATISTICA v. 6.0 software (StatSoft Inc., Tulsa, OK, USA).

Thermostability

The crude enzyme solution was incubated at various temperatures (40–95 °C) for 1 and 3 h at pH=7.0 in sealed tubes to prevent evaporation. Water was used instead of crude enzyme as a control. In both assays, an aliquot was removed and placed on ice before assaying for residual enzyme activity at the optimal pH and temperature.

pH stability

Crude enzyme was dissolved in 0.1 M buffer solution (1:1) at pH=3.0–5.5 (acetate), pH=5.5–8.0 (McIlvaine) and pH=8.0–10.0 (glycine-NaOH) and maintained at 25 °C for 24 h. Afterwards, residual xylanolytic activity was determined under optimal conditions of pH=5.5 at 55 °C.

Extraction and chemical characterisation of hemicellulose

The method used for the extraction of hemicellulose was described by Zilliox and Debeire (28) and Akpınar *et al.* (29), with slight modifications. A sample of 20 g of sugarcane bagasse was swollen in water at 60 °C for 16 h. Then it was treated for 3 h at 35 °C with 24 % KOH including 1 % (by mass per volume) NaBH_4 . The extract was filtered through a gauze, and the xylan present in the supernatant was precipitated in 2 volumes of cold ethanol and 0.2 volume of acetic acid, then washed three times with 70 % ethanol and centrifuged at $5300\times g$ for 20 min. After centrifugation, the solid was dried using an air circulation oven at 45 °C. The yield of crude hemicellulose (precipitated material extracted from bagasse) was 25.4 %, but only 71.9 % of this material was pure hemicellulose. Therefore, the yield of the pure hemicellulose extracted from bagasse was 18.3 %.

Chemical composition of bagasse and hemicellulose

The chemical composition of bagasse used in this work was determined according to the method described by Sluiter *et al.* (30), and it contained (in mass %): cellulose 40.3 (glucan 40.3), hemicellulose 25.1 (arabinan 1.9, galactan 0.5, xylan 21.9 and mannan 0.8), total lignin 25.2 (soluble lignin 1.7 and insoluble lignin 23.5) and ash 4.5. The crude extracted hemicellulose (25.4 % from bagasse) was composed of (in mass %): glucan 3.4, hemicellulose 71.9 (arabinan 5.7, galactan 0.6, xylan 63.6 and mannan 2.0), total lignin 9.4 (soluble lignin 1.5 and insoluble lignin 7.9) and ash 12.7.

Production of XOS by enzymatic reaction of xylanases

The enzymatic reaction was performed using the mixture of 60–500 U of xylanases (NS 22083; Novozymes, Bagsværd, Denmark) or crude enzymes from selected fungi per g of substrate in a total volume of 10 mL of 100 mM acetate buffer (pH=5.0) in a 20-mL glass test tube. The hemicellulose 1–2 % (by mass per volume) extracted from bagasse (as previously described) was used as substrate. According to Novozyme, the commercial xylanase (NS22083) was a purified endoxylanase with optimal conditions of 35–55 °C and pH=4.5–6.0. The mixture was incubated at (50 ± 1) °C for 1–96 h in a shaker (model TE 405; Tecnal) at 130 rpm. The hydrolysis was stopped by boiling in a water bath for 10 min. The xylooligosaccharides released during the reaction were analysed by HPLC (ICS-5000; Dionex, Sunnyvale, CA, USA). The experiment was performed in triplicate. Statistical analysis was performed to compare XOS production by the xylanases of different fungi and with the commercial xylanase using the ANOVA and Tukey's tests in the STATISTICA v. 6.0 software.

Determination and yield of xylooligosaccharides

The carbohydrates formed during enzymatic hydrolysis were quantified using an anion exchange column, CarboPac PA100 on a HPLC (ICS-5000; Dionex). The elution was done with 0.2 M sodium hydroxide and 0.5 M sodium acetate with linear gradient (0–20 %) for 10 min, followed by a wash step with 0.5 M sodium acetate for 5 min. Finally, the solution was stabilized with 0.2 M sodium hydroxide for 7 min at a flow rate of 1 mL/min. The

standards (Sigma-Aldrich) used were xylose (3.4 min), xylobiose (4.8 min), xylotriose (7.6 min), xylotetraose (9.1 min), xypentaoase (9.9 min) and xylohexaoase (10.6 min). The XOS yield was determined by the following equation:

$$Y(\text{XOS}) = \left(\frac{m(\text{total XOS})}{m(\text{hemicellulose})} \right) \cdot 100 \quad /1/$$

where total XOS is the sum of xylobiose, xylotriose, xylotetraose, xypentaoase and xylohexaoase masses (in g).

Results

Isolation and selection of xylanolytic fungi

Xylanolytic fungi were selected from 138 strains isolated from agar sugarcane culture medium by plating from samples. Only nine strains (Table 1) showed colonies with diameters of 0.8 cm or larger, and they were selected for the production of xylanase by submerged fermentation (SmF), showing activity from 8.9 to 43.7 U/mL.

Table 1. Properties of xylanolytic fungi selected by plating and submerged fermentation in a medium with sugarcane bagasse culture medium

Strain	<i>t</i> °C	<i>d</i> (colony) cm	Xylanase activity U/mL	β-xyloridase activity U/mL
FS08	28	3.5	20.3±5.6	0.03±0.003
MT06B	28	3.5	8.9±0.8	0.01±0.01
M51	35	0.8	35.6±7.2	0.03±0.01
100P	35	2.5	14.6±4.4	0.02±0.02
<i>T. reesei</i> CCT 2768	35	4.5	43.7±6.6	0.04±0.02
U2370	35	1.5	28.5±1.3	0.04±0.02
B10	35	3.5	14.4±2.8	0.02±0.03
U19	35	3.5	18.4±6.4	0.00±0.00
U20	35	0.8	16.8±2.1	0.05±0.02

Production of xylanases in submerged fermentation

The best producers of xylanases were identified as *Trichoderma reesei* CCT 2768 (43.7 U/mL), *Aspergillus fumigatus* M51 (35.6 U/mL) and *A. fumigatus* U2370 (28.5 U/mL) using sugarcane bagasse as the sole carbon source for 5 days of incubation (Table 1). The production of β-xyloridase by these fungi was very low when compared with the xylanase activity. The maximum β-xyloridase activity was 0.05 U/mL (Table 1).

Effects of temperature and pH of the reaction on the xylanase activity

The enzymatic reaction of selected fungi was carried out at 50 °C and pH=5.0; however, the optimisation of these parameters was determined to obtain higher xylanolytic activity for each crude enzyme.

The values obtained from 2² full factorial design, with coded and uncoded values, and results for xylanase activity of *T. reesei* CCT 2768, *A. fumigatus* M51 and *A. fumigatus* U2370 are shown in Table 2.

The optimal pH and temperature values were calculated by deriving equations from the second order uncoded model, which describes the relationship of these dependent variables and the enzyme activity (independent variable). The following equations refer to the xylanase activity in the extracts of *T. reesei* CCT 2768, *A. fumigatus* U2370 and *A. fumigatus* M51, respectively:

$$\text{Xylanase activity} = 46.7 - 1.7 \cdot t - 19.0 \cdot \text{pH}^2 - 17.9 \cdot t^2 \quad R^2 = 9.0 \% \quad /2/$$

$$\text{Xylanase activity} = 26.5 - 10.9 \cdot \text{pH}^2 - 10.7 \cdot t^2 \quad R^2 = 98.1 \% \quad /3/$$

$$\text{Xylanase activity} = 33.1 - 13.5 \cdot \text{pH}^2 - 12.8 \cdot t^2 \quad R^2 = 96.2 \% \quad /4/$$

The crude enzymes from *T. reesei* CCT 2768 and *A. fumigatus* M51 showed the highest xylanase activity at 55 °C and pH=5.5, and of *A. fumigatus* U2370 at 55 °C and pH=6.0. The ranges of pH and temperature of enzymatic reaction to maintain at least 90 % of original xylanolytic activity were pH=5.0 to 6.5 and 45 to 65 °C in *T. reesei* CCT

Table 2. Factorial design used for evaluating the activity of xylanolytic strains *Trichoderma reesei* CCT 2768, *Aspergillus fumigatus* M51 and *A. fumigatus* U2370

Run	Coded values		Uncoded values		Xylanase activity/(U/mL)		
	pH	<i>t</i> /°C	pH	<i>t</i> /°C	<i>T. reesei</i> CCT 2768	<i>A. fumigatus</i> U2370	<i>A. fumigatus</i> M51
1	-1	-1	3.7	34	12.1	2.9	3.0
2	1	-1	7.3	34	11.8	6.3	8.7
3	-1	1	3.7	76	7.2	2.5	3.0
4	1	1	7.3	76	7.1	3.8	5.9
5	-1.41	0	3.0	55	8.5	4.1	6.4
6	1.41	0	8.0	55	9.2	6.9	9.5
7	0	-1.41	5.5	25	12.7	5.0	6.4
8	0	1.41	5.5	85	9.6	6.9	12.2
9	0	0	5.5	55	46.7	26.4	33.3
10	0	0	5.5	55	46.4	27.3	32.2
11	0	0	5.5	55	47.1	25.8	33.9
12	0	0	5.5	55	46.6	26.3	32.2

2768, *A. fumigatus* U2370 and *A. fumigatus* M51. On the other hand, at pH below 3.5 the enzyme activity decreased considerably, obtaining less than 50 % of the maximum enzyme activity (Fig. 1). This result indicates that extremely acidic conditions are not recommended for these enzymes. Under slightly alkaline conditions (pH=7.5), the xylanase activity in the crude enzyme from *A. fumigatus* U2370 retained 71 % of the maximum activity (Fig. 1b), but less than 55 % of the xylanolytic activity of the crude enzymes from *T. reesei* CCT 2768 and *A. fumigatus* M51 was obtained (Figs. 1a and c).

The thermostability of the crude enzymes from *T. reesei* CCT2768, *A. fumigatus* M51 and *A. fumigatus* U2370

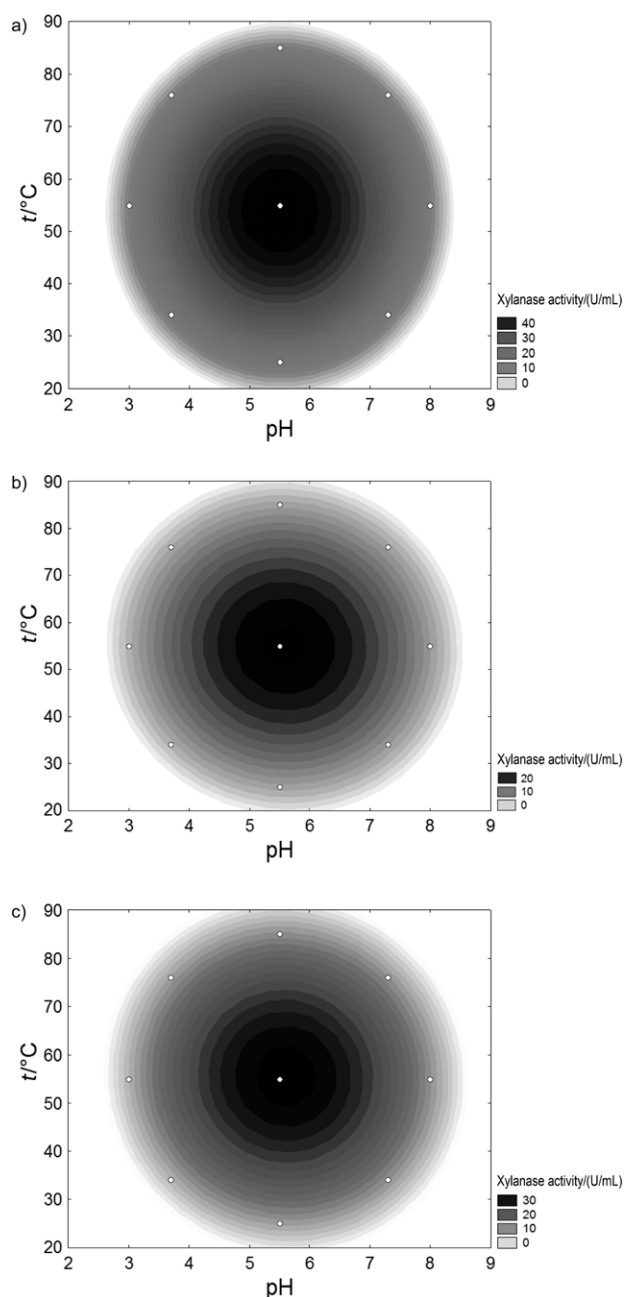


Fig. 1. Effect of reaction temperature and pH on the activity of xylanase from: a) *Trichoderma reesei* CCT 2768, b) *Aspergillus fumigatus* U2370 and c) *A. fumigatus* M51

was similar, and 100 % of the xylanase activity at 10 °C was maintained for 1 to 3 h at 25 to 40 °C. At 50 °C for 1 h, 64, 60 and 61 % of the xylanolytic activity of the enzymes from these three fungi at 10 °C were maintained, respectively. When they were incubated at 60 °C for 1 h, only 3, 7 and 11 % of their activities at 10 °C remained, respectively. Finally, at higher temperatures (70–95 °C) the enzymes from the three fungi had completely lost their xylanolytic activity in 1 h of incubation (Fig. 2a). However, after 3 h at 50 °C, only the crude enzymes from *T. reesei* CCT 2768 showed a higher decrease (28 %) of the original activity at 10 °C. The enzymes from *A. fumigatus* M51 and *A. fumigatus* U2370 maintained 54 and 56 % of their original activity, respectively. In addition, at 40 °C the three enzymes remained 100 % stable during 3 h of incubation (Fig. 2b). These results demonstrated a higher thermostability of the xylanases of *A. fumigatus* than the enzyme of *T. reesei* CCT 2768.

The pH stability of enzymes from *T. reesei* CCT 2768, *A. fumigatus* U2370 and *A. fumigatus* M51 showed more than 87 % stability under acidic conditions in the pH range from 4 to 6. Even in the range of pH=7 to 9, between 70 and 100 % of the original activity remained stable. However, at pH=10 the stability was greatly reduced (more than 82 %) (Fig. 2c).

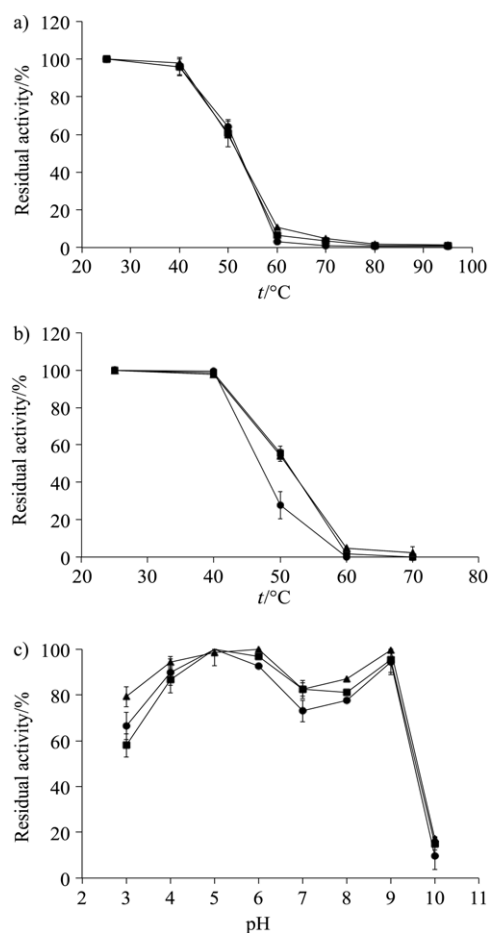


Fig. 2. Thermostability of the crude enzymes of preselected fungi incubated for: a) 1 h and b) 3 h, and c) pH stability. Symbols: (●) *Trichoderma reesei* CCT 2768, (■) *Aspergillus fumigatus* U2370, and (▲) *A. fumigatus* M51

Production of XOS by enzymatic hydrolysis

The enzymes from the three selected fungi were compared to the commercial endoxylanase (NS 22083) for XOS production by the enzymatic hydrolysis of hemicellulose extracted from sugarcane bagasse. The total XOS production of the xylanase from *A. fumigatus* M51 (1.04 mg/mL) and *T. reesei* CCT 2768 (0.88 mg/mL) was significantly higher ($p < 0.05$) than the xylanase from *A. fumigatus* U2370 (0.54 mg/mL). The commercial xylanase also had lower activity (0.50 mg/mL).

Another important aspect was the type of xylooligosaccharide produced. The reactions with the enzyme from *A. fumigatus* M51 showed a significantly higher concentrations ($p < 0.05$) of xylobiose (0.59 mg/mL) and xylotriose (0.45 mg/mL) than of xylohexaose (less than 0.01 mg/mL each).

On the other hand, the commercial xylanase Novozymes NS 22083 produced significantly lower amount ($p < 0.05$) of xylobiose (0.51 mg/mL) and xylotriose (0.08 mg/mL) than the xylanases from *A. fumigatus* M51. The smallest fraction of the sugars obtained from the hemicellulose was again of xylose; only 0.04 mg/mL was produced by *A. fumigatus* M51 and 0.10 mg/mL by *T. reesei* CCT 2768 (Table 3).

The highest and significant ($p < 0.05$) yield of XOS was obtained from the crude enzyme from *A. fumigatus* M51 (14.7 %), followed by *T. reesei* CCT 2768 (11.9 %) in just 3 h of reaction time. The commercial enzyme had much lower XOS yield when compared to the enzymes from *A. fumigatus* M51. According to these results, the enzymes from *A. fumigatus* M51 showed great potential for use in the production of short-chain XOS, since this crude enzyme was superior to the purified Novozymes xylanase (NS 22083) and other fungal enzymes evaluated under the same conditions and enzyme amount. The improvement in XOS yield was obtained in another assay (Fig. 3) performed using different reaction times and dosages of enzymes from *A. fumigatus* M51. There was no significant difference ($p < 0.05$) in XOS production with 120 and 500 U/g hemicellulose, and the maximum level of XOS yield was obtained (35–37.6 %) in 48–72 h with 2 % hemicellulose.

Discussion

Microorganisms selected in this work exhibited weak β -xylosidase activity, which is favourable for XOS pro-

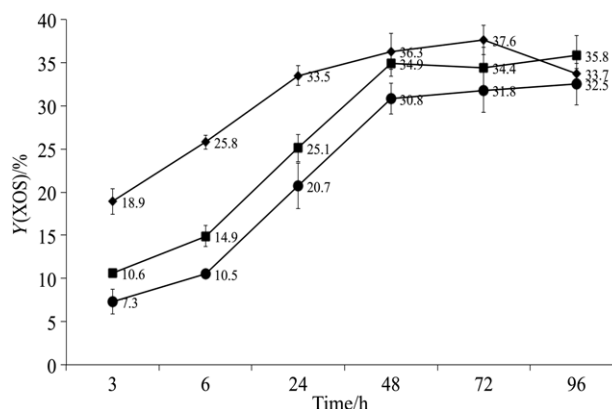


Fig. 3. The loading effect of xylanase (● 60, ■ 120 and ◆ 500 U/mL) from *Aspergillus fumigatus* M51 on the production of xylooligosaccharides (XOS) by hemicellulose hydrolysis at 50 °C

duction, since lower xylose production means weaker hydrolysis of XOS released by xylanases. According to Vázquez *et al.* (31) xylanases are inhibited by xylose at higher concentrations.

The xylanase activity was higher in *Aspergillus fumigatus* M51 (35.6 U/mL) than in *A. awamori* 2B.361 U2/1 (25.0 U/mL), *Trichoderma reesei* RUT-C30 (10.0 U/mL), *Celulosimicrobium cellulans* (0.7 U/mL), *Penicillium janczewskii* (3.1 U/mL) and *P. echinulatum* (1.49 U/mL) using the same substrate (bagasse) in submerged fermentation (12,18–20). The xylanase activity of *P. janthinellum* using pretreated bagasse and corncob was 23.0 and 23.8 U/mL, respectively (32).

The crude xylanases from *A. fumigatus* M51 were stable in a wide range of pH=4–9, in which they maintained between 70 and 100 % of the original activity. Therefore, these enzymes can be used in industry under different conditions including acidic, neutral and alkaline environment. A lower range of optimal pH values (4.0–6.0) for xylanase activity was found in other fungi, *e.g.* *Schizophyllum commune* ATCC 38548, *A. awamori* and *Aspergillus* sp. (33,34). Xylanases from *A. caespitosus* remained stable in the pH range of 5–7 (35). On the other hand, the best xylanase activity produced by *A. foetidus* MTCC 4898 was at pH=5.3, but decreased by 34 and 50 % at pH=4.5 and 6.0, respectively (36).

Table 3. Production of xylooligosaccharides (XOS) by enzymatic hydrolysis of selected fungal enzymes using hemicellulose extracted from sugarcane bagasse

Microorganism	Reaction time h	y/(mg/mL)				Y(XOS) %
		Xylose	Xylobiose	Xylotriose	Total XOS	
<i>T. reesei</i> CCT 2768	1	0.04	0.23	0.17	0.40±0.005	5.4
	3	0.10	0.51	0.38	0.88±0.008	11.9
<i>A. fumigatus</i> M51	1	0.02	0.28	0.21	0.50±0.013	7.1
	3	0.04	0.59	0.45	1.04±0.013	14.7
<i>A. fumigatus</i> 2370	1	0.02	0.13	0.10	0.23±0.03	3.4
	3	0.05	0.31	0.24	0.54±0.02	7.9
Novozyme NS 22083	1	0.03	0.23	0.10	0.32±0.001	3.9
	3	0.02	0.51	0.08	0.59±0.009	7.1

Reaction time was measured at 50 °C, pH=5.0 and 500 U of xylanases per g of substrate. Total XOS=sum of xylobiose and xylotriose

The xylanases from *A. fumigatus* M51 and *A. fumigatus* U2370 showed higher thermostability at 10 to 50 °C for 1 to 3 h of incubation than the xylanase from *T. reesei* CCT 2768 (10 to 40 °C). The same result was obtained for *Aspergillus* sp. FP-470 (33). However, an inferior thermostability (10–40 °C) was found for xylanases of *Schizophyllum commune* ATCC 38548 (34).

The XOS yield obtained by enzymatic reaction can be influenced by several factors including the type and concentration of xylanase, source and concentration of hemicellulose, xylan composition, type of pretreatment and reaction time, among others (1,3). In the present work, the effects of enzyme concentration and reaction time were important to increase XOS yield up to 31–36 % in 48 h with 60–500 U of xylanase per g of substrate (Fig. 3). A similar XOS yield (37.1 %) was obtained by crude enzyme from *Thermoascus aurantiacus* with 2 % hemicellulose from cane bagasse, 60 U per g of substrate, but with longer reaction time (96 h) at 50 °C and pH=5.0 (11). Another similar XOS yield (36.8 %) was obtained with the reaction of hemicellulose from *Populus tomentosa* and 25 U of crude xylanase from *Pichia stipites* per g of substrate at 50 °C and pH=5.4, but in only 14 h (13). However, a low yield of XOS (8.6 %) was obtained when only 13.3 U of endoxylanase from *Trichoderma viridae* (Sigma-Aldrich) per g of substrate were added (37). In addition, a XOS yield of only 11.4 % was obtained with hemicellulose extracted from tobacco stalk, after 24 h of hydrolysis using 20 U of xylanase from *A. niger* per g of substrate at 40 °C (3).

From the yield of hemicellulose extracted from bagasse (18.3 %), and yield of XOS from hemicellulose (37.6 %; Fig. 3), is possible to obtain 68.8 kg of prebiotic XOS per metric tonne of sugarcane bagasse by the above mentioned enzymatic reaction. In addition, in a biorefinery model, after extraction of hemicellulose used for XOS production, the residual cellulose can be used for the production of second-generation ethanol in the same industrial plant.

The enzymatic method resulted in the production of XOS with degree of polymerisation (DP) of 2–3, while chemical hydrolysis (autohydrolysis or acid hydrolysis) produced these, but also other XOS with higher DP (2,38–40), without prebiotic effect. Commercial XOS (Xylooligo 95P; Suntory, Osaka, Japan), produced by autohydrolysis, containing 83 % of xylobiose and xylotriose were used in the culture medium as carbon source. These XOS were responsible for higher growth of *Bifidobacterium* strains (*B. adolescentis* and *B. longum*) than the culture with the medium formulated with XOS with higher DP and containing only 24–41 % of xylobiose and xylotriose. Furthermore, XOS with DP=5–6 reduced the degree of consumption of these oligosaccharides by the bacteria (41). Therefore, the quality of the produced XOS is important when considering the prebiotic effect. In the present work, xylobiose and xylotriose were predominant XOS in the culture medium, which made it more suitable for selective *Bifidobacterium* growth.

Conclusion

The strain *Aspergillus fumigatus* M51 was selected by a screening method developed to obtain fungal xylanases with the ability to produce xylooligosaccharides (XOS) from sugarcane bagasse. A significant level of xylanase was obtained by submerged fermentation. This crude enzyme is thermostable at 40–50 °C and can be used in a

wide range of pH. The *A. fumigatus* M51 xylanase produced more prebiotic XOS (xylobiose and xylotriose) than a commercial xylanase. The research also showed the potential of using sugarcane bagasse as feedstock for the production of xylanases and prebiotic xylooligosaccharides.

Acknowledgements

The authors wish to thank the São Paulo Researcher Foundation (FAPESP) and the National Brazilian Research Foundation (CNPq) for financial support and the André Tosello Foundation for donation of the fungal strain.

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